FANUC

ROBODRILL α -D*i*B Plus series machines

Precise metrology instrument solutions for workpiece and tool setting

Partners:



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Probing is a widely recognised method for optimising the efficiency, quality, capability and accuracy of your machine tool. To create a customised probing solution, choose from the following metrology instrument options. You can select the appropriate instrument categories and transmission technology based on your unique requirements. Additionally, each probing solution can be installed on either the left or right side of the machine table.



Key features of different transmission technologies:

Infrared technology

• enables cable free workpiece probe and tool setter systems • offers fast optical transmission

Radio frequency technology

- enables cable-free, multiple probe and tool setter systems • delivers interference-free transmission via 2.4 GHz waveband
- allows line-of-sight communication

Cable type probes

• provide fail-safe cable connection

- guarantees lowest measurement cycle times
- offer reliable and stable data transmission



Key features of different probe types:

Tactile probing systems

• designed for measuring discrete points • ideal for inspection of 3-dimensional geometric parts

Non contact probing systems

- employ optical capturing of measurement data
- recommended if fragile or complex geometric features must be inspected
- ideal for measuring complex geometries
- offer versatile solutions for various measurement applications

Enhanced Air Blow Solutions:

Debris, such as swarf and chips, can compromise the precision of your measurements, potentially leading to machine downtime. To ensure maximum process stability and prevent these issues during probing, we offer air blow solutions for a wide range of tactile tool setting probes.

Advanced 5-Axis Calibration Options:

For optimal accuracy and repeatability in multi-axis machining applications, our comprehensive calibration kits are designed to facilitate precise rotary axis alignment. Trust our advanced solutions to help you achieve the

BLUM NOVOTEST options overview

Metrology solutions tailored to your requirements



	-				METROLOGY INSTR	RUMENT CATEGORY						
Workpiece and tool setting probe solutions							Hard wirde tool setting probes					
TRANSMISSION TECHNOLOGIES												
Infrared				Radio Frequency				Cable type				
INTERFACES												
LX04B-0100-PB10 IC56 Receiver				LX04B-0100-PB20 RC66 Receiver				LX04B-	LX04B-	LX04B-	LX04B-	
LX04B-0100- PB10#01 TC52 Tactile workpiece probe	LX04B-0100- PB10#02 TC52LF Tactile workpiece probe	LX04B-0100- PB10#03 ZX-Speed IR Tactile tool setting probe	LX04B-0100- PB10#04 Z-Nano IR Tactile tool breakage & setting probe	LX04B-0100- PB20#01 TC62 Tactile workpiece probe	LX04B-0100- PB20#02 TC62LF Tactile workpiece probe	LX04B-0100- PB20#03 ZX-Speed RC Tactile tool setting probe	LX04B-0100- PB20#04 Z-Nano RC Tactile tool setting probe	0100- PB30 ZX-Speed Tactile tool setting probe	0100- PB31 Z-Nano Tool breakage & setting probe	0100- PB32 Z-Pico tool setting probe	PB32 LC50 DIGILOG laser non- contact tool setting probe	
	2	•			ACCES	SORIES			1			
LX04B-0100- PB00#50 5 Axis calibration - Kinematics perfect		LX04B-0100- PB50#02 Air Blow nozzle	LX04B-0100- PB50#04 Air Blow nozzle	LX04B-0100- PB00#50 5 Axis calibration - Kinematics perfect		LX04B-0100- PB50#02 Air Blow nozzle	LX04B-0100- PB50#04 Air Blow nozzle	LX04B-0100- PB50#01 Air Blow nozzle	LX04B-0100- PB50#03 Air Blow nozzle	LX04B-0100- PB50#01 Air Blow nozzle	LX04B-0100- PB50#51 PC Software Kinematics Perfect PC FNC	

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			METR	OLOGY INSTRUMENT CATE	GORY	_							
	_	Tc	Tool breakage solution										
TRANSMISSION TECHNOLOGIES													
	Infrared												
			_	INTERFACES		_		_					
	LX04B-0100-PR10 OMI-2T Receiver												
	PROBE SYSTEMS							LX04B-	LX04B-				
LX04B-0100- PR10#01	LX04B-0100- PR10#02	LX04B-0100- PR10#03	LX04B-0100- PR20#01	LX04B-0100- PR20#02	LX04B-0100- PR20#03	0100- PR33	0100- PR30	0100- PR31	0100- PR32				
OMP40-2 Tactile workpiece probe	OMP400 Tactile workpiece probe	OTS Tactile tool setting probe	RMP40 Tactile workpiece probe	RMP400 Tactile workpiece probe	RTS Tactile tool setting probe	LTS Primo Tactile tool setting/	TS27R Tactile tool setting	NC4+ Blue F145 laser non-contact	TRS2 Laser tool breakage detection				
	-	ACCES	SORIES			breakage	probe	tool setting	probe				
LX04B-0100- PR00#50 5 Axis calibration - AxiSet Kit		LX04B-0100- PR50#01 Air Blow for OTS & RTS	LX04B-0100- PR00#50 5 Axis calibration - AxiSet Kit		LX04B-0100- PR50#01 Air Blow for OTS & RTS	probe		probe					

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